

Soarnol®

ETHYLENE-VINYLAICOHOL COPOLYMER

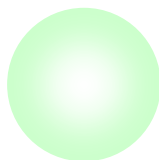


A4412

A4412B

44 mol% Ethylene Content





[General Description]

Soarnol A4412(B) is one of the standard grades of “Soarnol®”, its ethylene content is 44 mol% with a high MFR(melt flow rate).

Soarnol A4412(B) has excellent water resistance and good gas barrier property, especially in high humidity environments. Its gas barrier property is not drastically lower at high humidity. This resin is primarily used in coextruded film and coextrusion coating applications.

[General Properties]

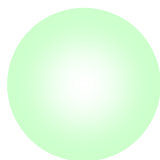
<i>Property</i>	<i>Unit</i>	<i>Value</i>
Ethylene Content	mol%	44
MFR ¹⁾ (@210deg C, 2160g)	g/10min	12
Volatile Matter	%	< 0.3
Melting Point ²⁾	deg C	164
Crystallization Temperature ²⁾	deg C	144
Oxygen Permeability ³⁾	cc 20 μ m / m ² day atm	1.5
20deg C-65%RH	cc·mil/100inch ² ·day·atm	0.076
WVTR	g 30 μ m / m ² 24hrs	12-25
40deg C-90%RH		

1): Measured with Melt Indexer

2): Measured with DSC, both heating and cooling speeds of 10deg C /min

3): Measured with OXTRAN 10/50 (MOCON)





[Melt Viscosity]

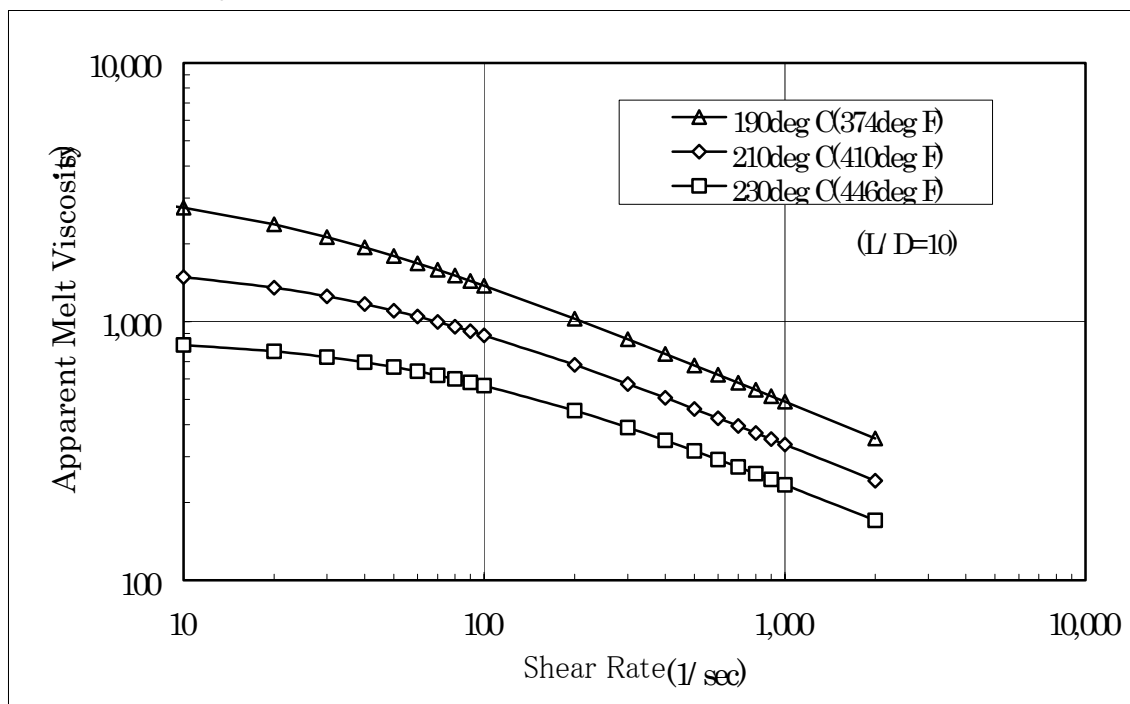


Fig.1 Melt Viscosity of Soarnol A4412 (B)

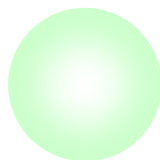
[Example of Processing]

- Extruder: 40 mm ϕ single screw extruder, L/D = 28
- Screw: Full-flighted, constant pitch type, CR = 3.5
- Screen pack: 80/120/50 mesh
- Die: Manifold type, die width = 450 mm, lip clearance = 0.2 mm

Processing Temperature: deg C(deg F)

C ₁	C ₂	C ₃	C ₄	C ₅	Head	Die
170	190	210	220	220	220	190-220
(338)	(374)	(410)	(428)	(428)	(428)	(374-428)





[Hygienic Performance of Soarnol A4412(B)]

Soarnol A4412(B) contains no heavy metals or other harmful substances.
Soarnol A4412 (B) meets the Food Sanitation Standards of various countries.

Japan: Ministry of Health and Welfare Announcement No.370(Dec. 28,1959)
and Its Latest Amendment No.18(Jan. 31,1994)

Self-Restrictive Requirements on Food-Contacting Articles

Made of Polyolefins and Certain Polymers

U.S.A.: FDA 21CFR 177.1360(a)(3) and 175.105

E U: European Commission Directive 90/128/EEC,
and Its Latest Amendment

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